

CONCRETE CUTTING AND CORING ACTIVITIES

INTRODUCTION

The necessity to cut or core into the concrete of an existing structure always presents the possibility of interrupting buried utilities. Such utilities are most often in the form of embedded electrical service, pressurized piping, water piping and drain piping. Interruption of such utilities can present hazards to the personnel performing the cutting or coring activity as well as disruption of normal business and scientific activities. For these reasons, various measures are employed to determine the paths of these buried utilities. In practice and despite best efforts, these measures often fail to accurately locate embedded utilities. Given the difficulty of accurately locating embedded utilities, there is a general presumption at the Laboratory that such utilities will always be intercepted during a concrete cutting or coring activity.

Consequently, additional steps are always taken to ensure the safety of the worker from the unexpected release of energy. The hazards associated with concrete cutting and coring activities will be dealt with as a distinct phase of work in the hazard analysis form written for the job.

DEFINITIONS

Construction Coordinator (CC) - A person specifically assigned to oversee the work of a fixed-price construction subcontract for conformance to the subcontract documents.

Electrical Coordinator – A Division/Section designated individual who is competent and knowledgeable in the electrical circuitry and electrical equipment of the conventional AC Power Distribution System in the area of jurisdiction. See FESHM 5042 for more detail.

FERMI-JULIE – The one-call system established at Fermilab to act on requests for locating buried utilities. The FERMI-JULIE office can be reached by phone at extension 5000. See FESHM 7030 for more detail.

FERMI-JULIE Coordinator – The Fermilab employee assigned duties, under both Chapter 7030 and this Chapter, to coordinate locates of buried utilities and process excavation permits.

Task Manager (TM) – A Division/Section-designated individual specifically assigned to oversee and direct a work activity. Usually this term applies to individuals directing T&M subcontractors. An approved TM list indicating individual experience and competency to direct specific work activities can be easily accessed from the FESS Web site at <http://www-fess.fnal.gov/>. Alternatively, the

direct link to the Task Manager list can be found at <http://www-esh.fnal.gov/train/matrix.step3?category=TM&days=40&colheader=code&style=color&criteria=job&org=TSKMGR>.

RESPONSIBILITIES

The TM, CC or Other Fermilab Employee Overseeing Concrete Cutting Activities is responsible for

- Contacting FERMI-JULIE prior to cutting or coring
- Overseeing the actual locating activity
- Preparing or assuring that an Electrical Hazard Analysis (HA) / Work Permit is prepared and approved by the area D/S Electrical Coordinator (ref. FESHM 5042). This Permit may serve as the single HA for the job activity if it addresses all known job hazards. Alternatively, this Permit may be in addition to a separately prepared HA.
- Assuring that all known electrical circuits through the cutting/coring area are de-energized.
- Assuring that hazard mitigation steps and safe work practices identified in the associated HA(s) are followed

FERMI-JULIE Coordinator is responsible for

- Arranging for the services of a commercial locating service unless otherwise requested by the applying Division/Section
- Providing the TM, CC or other Fermilab employee overseeing the coring/cutting work with any drawings that might identify area utilities

PROCEDURE

1. There may be times when it is known with certainty that an area, where concrete cutting or coring is being considered, is free of embedded utilities. This certainty may have been reached by various means including corporate knowledge of construction of the facility, review of as built drawings or other means. In these special cases, the FERMI-JULIE Coordinator is not required to arrange a locate. It is sufficient for the Task Manager or Construction Coordinator to certify in writing that such area is devoid of embedded utilities. This certification shall be attached to the general hazard analysis and may take the form of a memo to the record or some other manner suitable to the governing Division/Section. This certification must then be signed by the Task Manager, Building or Area Manager, and the area Electrical Coordinator as a minimum. Other signatures may be required at the discretion of Division/Section management.
2. When it is not known with certainty that an area is free of embedded utilities, FERMI-JULIE shall be contacted to secure the services of a commercial locating service that will attempt to locate all embedded utilities in the area. At the discretion of the Division/Section, trained Fermilab employees may perform locates if proficient in the use of the locating equipment and the interpretation of the resultant data.

3. The FERMI-JULIE Coordinator will provide the TM, CC or other Fermilab employee overseeing the coring with copies of any drawings that serve to identify area utilities and that might assist in the performance of the locate.
4. For all cases except as noted in Procedure Step 1 above, the Electrical Hazard Analysis / Work Permit will be prepared in accordance with FESHM 5042. It allows for an additional level of review and approval by the area D/S Electrical Coordinator, especially regarding potential electrical hazards. By a physical examination of the area, the Electrical Coordinator may also be able to assist in the practical location and identification of embedded electrical utilities in the area of work activity.
5. The Electrical HA / Work Permit must generally assume that an energized circuit will be cut and therefore include shock and electrocution as an associated hazard of the work activity. The Permit shall include a listing of all circuits that must be switched off and/or locked out before cutting begins. An arc flash hazard is generally not encountered for most drilling and coring activities, but may exist in selected locations having embedded utilities of higher ampacity or voltage than routinely encountered.
6. Electrical hazard mitigation shall include steps to protect the worker from shock or electrocution. The cutting/coring machine or apparatus must be adequately grounded and have 120 VAC power supplied through a GFCI, even if double insulated. Because the tool chuck and bit are not always grounded, the tool operator should wear properly rated rubber insulating gloves while working to provide additional protection against voltage step potential at the tool. If there is a credible arc flash hazard, the worker must be protected by appropriate PPE as required by NFPA 70E. Also see FESHM Chapter 5048 for additional detail.
7. All individuals involved in the work activity shall receive a job briefing, understand the scope of work, and understand the associated hazard mitigation requirements. They shall also sign off on all HAs prepared for the work activity.
8. All known electrical circuits or other utilities running through the coring/cutting area will be de-energized or isolated unless they have been positively located and are twelve inches or more in clearance of the cutting or coring activity.
9. Every effort will be made to plan the work during times when de-energizing circuits or turning off utilities will cause the least disruption to operations.
10. After the cutting or coring activity, the cut or bore area should be visually examined to determine whether or not utilities have been intercepted. If there was an intrusion event involving hazardous energy, the energy source shall be isolated as soon as reasonably possible.
11. If previously unknown utilities were identified or discovered in the process of the locating or coring/cutting activities, both the FERMI-JULIE

Coordinator and the area Electrical Coordinator shall be provided with this information to facilitate updating of associated drawings.

12. Excavation under or beyond concrete being cut or cored also requires an excavation permit in accord with the requirements of FESHM 7030.